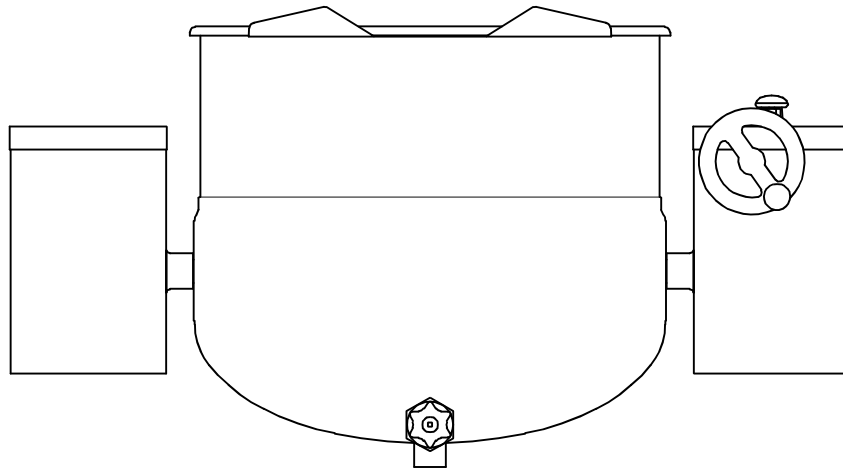


PARTS LIST
DIRECT STEAM WALL MOUNT TILTING KETTLES
MODELS: DWT-20, 30, 40, 60, 80, 100

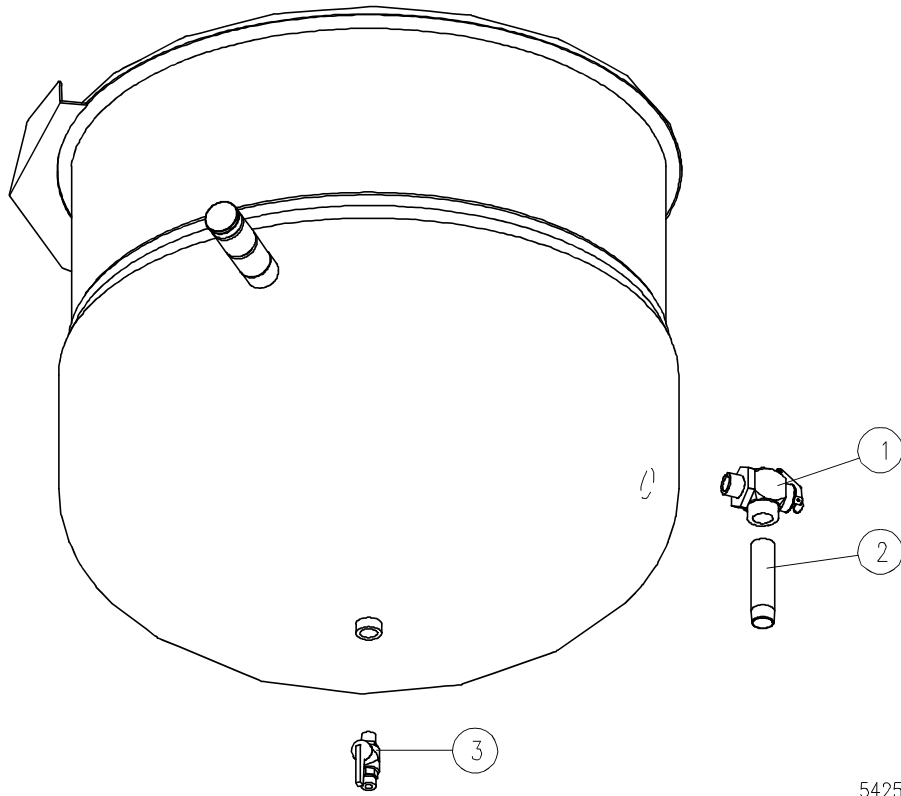


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PARTS LIST, DIRECT STEAM WALL MOUNT TILTING KETTLES,
 MODELS: DWT-20, 30, 40, 60, 80, 100

FIGURE 1

KETTLE BODY



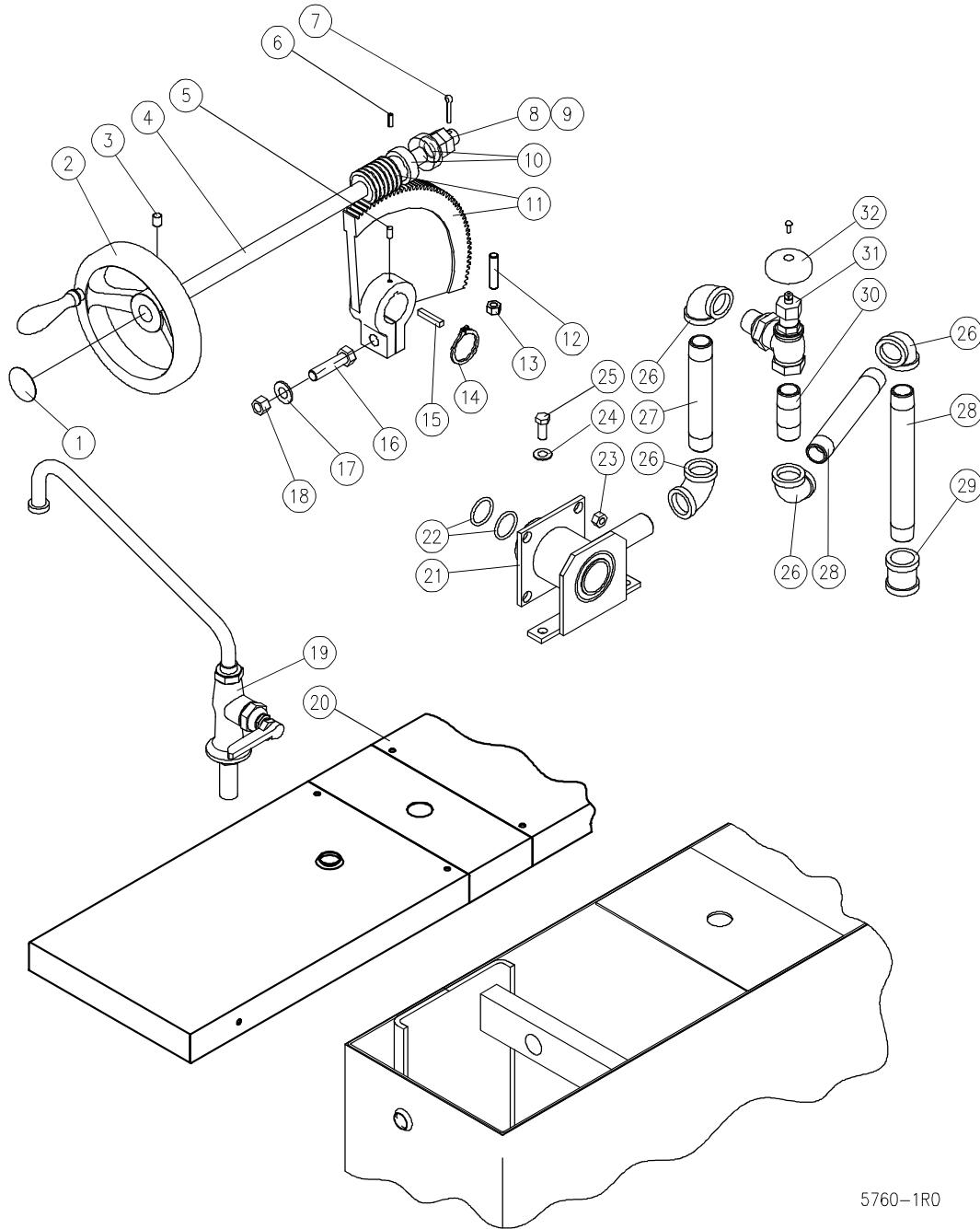
5425-1R0

ITEM	PART NO.	DESCRIPTION	QUANTITY
** 1	3-SRV8-1	Relief Valve, 35 PSI	1
	3-SRV9-1	Relief Valve, 50 PSI	1
2	5184-1	Down Tube	1
3	9189-1	Ball Valve	1

** SELECT AS REQUIRED.

PARTS LIST, DIRECT STEAM WALL MOUNT TILTING KETTLES,
MODELS: DWT-20, 30, 40, 60, 80, 100

FIGURE 2



5760-1R0

PARTS LIST, DIRECT STEAM WALL MOUNT TILTING KETTLES,
 MODELS: DWT-20, 30, 40, 60, 80, 100

FIGURE 2

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>	
1	5341-1	Decal, Tilt	1	
2	8-2054	Hand Wheel	1	
3	1-72U4	Set Screw, 3/8" -16 NC x 1/2"	1	
4	6738-2	Tilt Shaft	1	
5	1-52U4	Set Screw, 1/4" -20 NC x 1/2"	1	
6	2-T6U5	Tension Pin, 3/16" OD x 1-1/4"	1	
7	5329-1	Cotter Pin, 3/16" x 1"	1	
8	2-HN66	Jam Nut, 3/4" - 16 NF	2	
9	5328-1	Washer, 3/4" ID x 1-1/4" OD	1	
10	5327-1	Thrust Bearing	2	
11	5393-1	Segment Gear and Worm Gear Kit (Includes items 5, 6, 15, 16, 17, 18)	1	
12	2-72U7	Set Screw, 3/8" - 16 NC x 1-3/4"	1	
13	9029-3	Nut, 3/8" - 16 NC	1	
14	1-R325	Retaining Ring	1	
15	8-2075-1	Key, 1/4" Square	1	
16	2-96C8	Bolt, 1/2" - 13 NC x 2"	1	
17	1-W4C0	Split Lock Washer, 1/2"	1	
18	1-99C0	Nut, 1/2" -13 NC	1	
**	19	4327-2	Single Faucet c/w 12" Spout	1
		4326-2	Double Faucet c/w 12" Spout	1
	20	2987-1	Console Cover with Faucet Hole	1
	21	4741-1	Trunnion Housing	1
	22	2-218R	"O" Ring	2

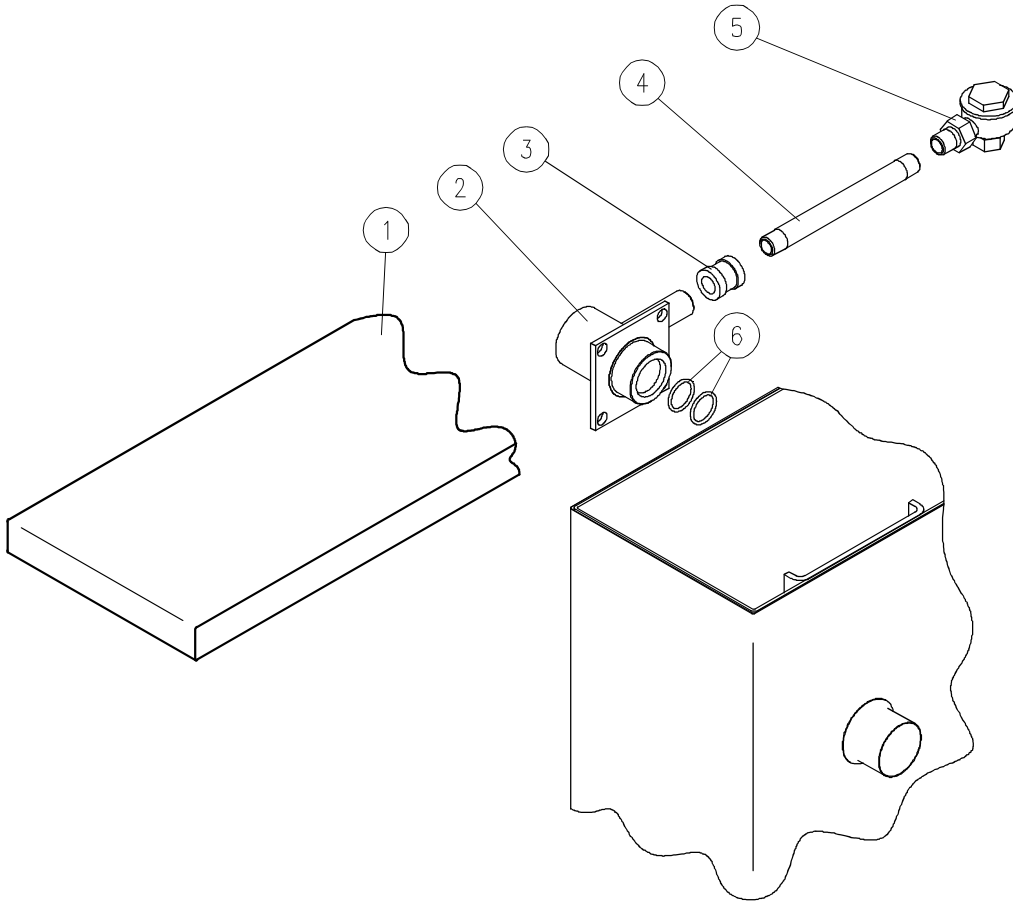
PARTS LIST, DIRECT STEAM WALL MOUNT TILTING KETTLES,
 MODELS: DWT-20, 30, 40, 60, 80, 100

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
23	2-79S0	Nut, 3/8" - 16 NC	4
24	S01C-38	Split Lock Washer, 3/8"	2
25	M50C-3816-114	Hex Bolt 3/8" - 16 NC x 1-1/4"	2
26	9011-4	Elbow, 3/4" NPT	4
27	9010-056	Nipple, 3/4" x 5-3/4" Long	1
28	9010-080	Nipple, 3/4" x 8" Long	1
29	9042-4	Coupling, 3/4" NPT	1
30	9010-024	Nipple, 3/4 x 2-1/2" Long	1
31	3-SCE6	Steam Valve c/w Knob	1
32	3-SC06	Steam Valve Knob	1

** SELECT AS REQUIRED.

PARTS LIST, DIRECT STEAM WALL MOUNT TILTING KETTLES,
 MODELS: DWT-20, 30, 40, 60, 80, 100

FIGURE 3



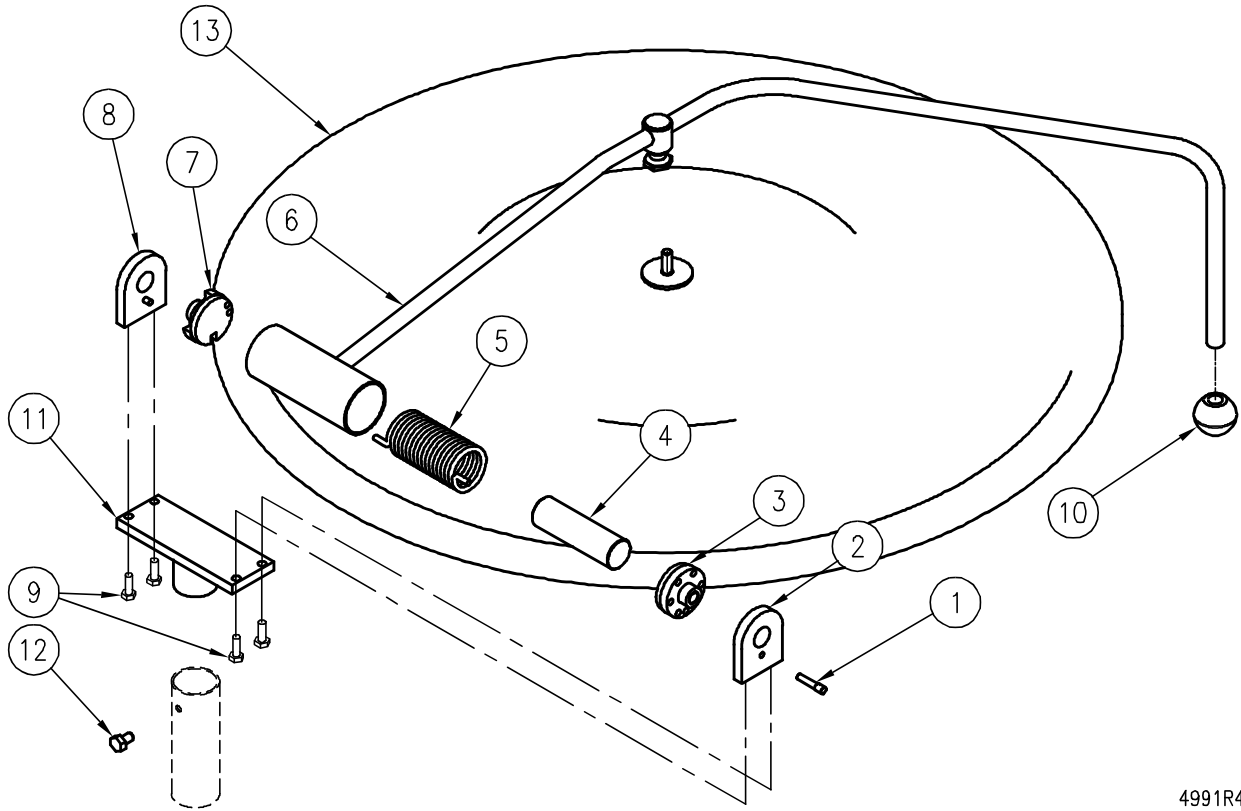
5760-2R0

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
1	2990-1	Console Cover	1
2	8-2089	Trunnion Housing	1
3	9042-3	Coupling, 1/2" NPT	1
4	9009-080	Nipple, 1/2" x 8 Long	1
5	3-TST4	Steam Trap, 1/2"	1
6	2-218R	"O" Ring	2

PARTS LIST, DIRECT STEAM WALL MOUNT TILTING KETTLES,
MODELS: DWT-20, 30, 40, 60, 80, 100

FIGURE 4

OPTIONAL



4991R4

PARTS LIST, DIRECT STEAM WALL MOUNT TILTING KETTLES,
 MODELS: DWT-20, 30, 40, 60, 80, 100

FIGURE 4

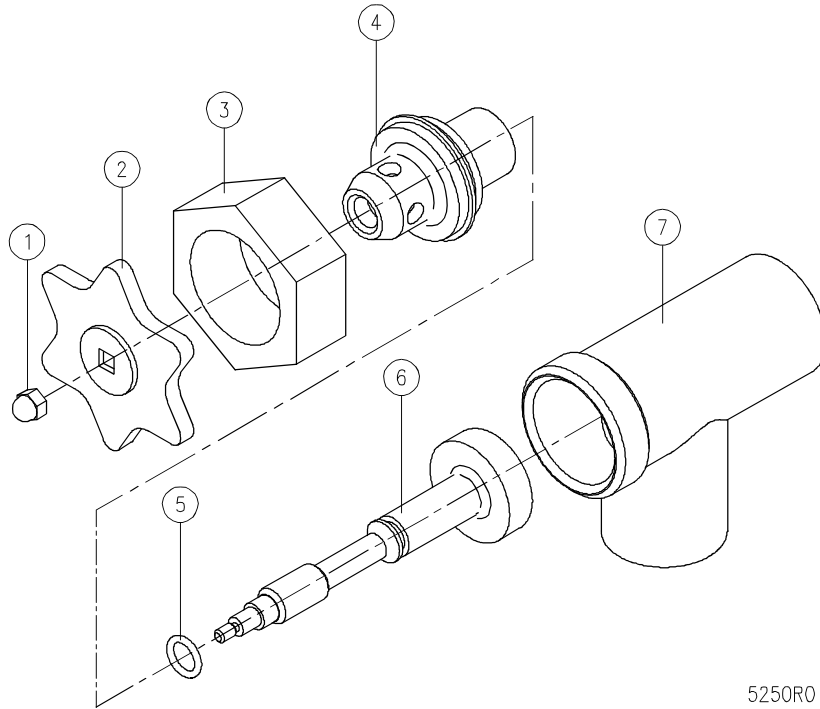
<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>	
	9-3185	HINGE ASSEMBLY		
1.	8-2029	Lock Pin	1	
2.	8-2035L	End Lock Plate	1	
3.	5428-1	Stationary Disc	1	
4.	5430-1	Core	1	
5.	8-2026	Spring	1	
**	6.	4990-6	Handle Assembly, 20 Gallon Kettle	1
		4990-7	Handle Assembly, 30 Gallon Kettle	1
		4990-8	Handle Assembly, 40 Gallon Kettle	1
		4990-9	Handle Assembly, 60 Gallon Kettle	1
		4990-10	Handle Assembly, 80 Gallon Kettle	1
		4990-11	Handle Assembly, 100 Gallon Kettle	1
7.	5429-1	Rotary Disc	1	
8.	8-2021	End Stop Plate	1	
9.	1-66S6	Cap Screws	4	
10.	2-KB01	Knob	1	
11.	4261-2	Mounting Plate Assembly	1	
12.	M50S-51618-12	Mach Bolt, 5/16" - 18 x 1/2 S.S.	1	
**	13.	8-2003	Covers, 20 Gallon Kettle	1
		8-2004	Covers, 30 Gallon Kettle	1
		8-2005	Covers, 40 Gallon Kettle	1
		8-2006	Covers, 60 Gallon Kettle	1
		8-2007	Covers, 80 Gallon Kettle	1
**	13.	8-2008	Covers, 100 Gallon Kettle	1

** SELECT AS REQUIRED.

PARTS LIST, DIRECT STEAM WALL MOUNT TILTING KETTLES,
 MODELS: DWT-20, 30, 40, 60, 80, 100

FIGURE 5

DRAW-OFF VALVE - OPTIONAL



5250R0

FIGURE 5

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
	3-D015	1-1/2" Draw-Off Valve Assembly	
1	9031-3	Acorn Nut, 10-24 UNC	1
2	4115-1	Handle	1
3	3-DV13	Gland Nut	1
4	3-DV14	Bonnet	1
5	3-DV16	"O" Ring	1
6	3-DV15RV	Stem Assembly	1
7	3-DV17	Valve Body	1

PARTS LIST, DIRECT STEAM WALL MOUNT TILTING KETTLES,
 MODELS: DWT-20, 30, 40, 60, 80, 100

FIGURE 5

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
	3-D020	2" DRAW-OFF VALVE ASSEMBLY	
1	9031-3	Acorn Nut, 10-24 UNC	1
2	4115-1	Handle	1
3	3-DV23	Gland Nut	1
4	3-DV24	Bonnet	1
5	3-DV26	"O" Ring	1
6	3-DV25RV	Stem Assembly	1
7	3-DV27	Valve Body	1

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
	3-D030	3" DRAW-OFF VALVE ASSEMBLY	
1	3-DV31	Acorn Nut, 7/16-14 UNC	1
2	3-DV32	Handle	1
3	3-DV33	Gland Nut	1
4	3-DV34	Bonnet	1
5	3-DV36	"O" Ring	1
6	3-DV35RV	Stem Assembly	1
7	3-DV37	Valve Body	1